

3/9/2018

MAR 09 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

MAR 12 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-257
Job Sheet 174040



Part No: D206-642-257

Job Qty: 2 ea

Part Name: Standard Wearplates, High Gear 206A/B Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV Q SHEET 27 IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

FIN-D206-642 REV.Q.
08-0
01
SWD

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/19/18	3/19/18	0.00	0.00	Start Up Stores/Pkg-1		<i>MAK 14 2018</i>
110	Packaging	2 pcs	3/19/18	3/19/18	0.00	0.00	Packaging1-2		<i>MAK 14 2018</i>
120	QC	2 pcs	3/19/18	3/19/18	0.00	0.00	QC4		<i>MAK 14 2018</i>
125	DC	2 pcs	3/19/18	3/19/18	0.00	0.00	DC		<i>MAK 14 2018</i>
130	Packaging	2 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		<i>MAK 14 2018</i>
140	QC21-FG	2 Ea	3/19/18	3/19/18	0.00	0.00	QC21		<i>MAK 15 2018</i>

Part Op 125 - Photocopy bluefile & type labels per PPP D206-642-257
Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-257

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3537-1	Wearpad	8 Ea (4 ea)	90-Start up Operation	
D3537-3	Wearpad	2 Ea (1 ea)	90-Start up Operation	
D4956-13	Wearplate Fwd	2 Ea (1 ea)	90-Start up Operation	
D4956-21	Wearplate Center	2 Ea (1 ea)	90-Start up Operation	
D4956-33	Wearplate Aft	2 Ea (1 ea)	90-Start up Operation	
MS27039C1-08	Screw	88 Ea (44 ea)	90-Start up Operation	
NAS1149C0332R	Washer	88 Ea (44 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3537-1	8	119	0
	D3537-3	2	44	0
	D4956-13	2	15	0
	D4956-21	2	3	0
	D4956-33	2	3	0
	MS27039C1-08	88	474	0
	NAS1149C0332R	88	3,694	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 11:06 AM Dart.Gagnon.Michelle



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Container No: S051390



Part: D206-642-257

Job No: 174040

Serial No/Batch: S051390

Revision:

Inspector:

Date: 03/14/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001661	S051381	D3537-1	Wearpad	s037408	QC21	8
001661	S025912	D3537-3	Wearpad	S025912	FP001	2
001661	S051376	D4956-13	Wearplate Fwd	f164732	FP002	2
001661	S051375	D4956-21	Wearplate Center	f164608	FP002	2
001661	S051374	D4956-33	Wearplate Aft	f164721	FP002	2
001661	S051365	MS27039C1-08	Screw	S036485	FP001	88
001661	S019380	NAS1149C0332R	Washer		ST266	23
001661	S048800	NAS1149C0332R	Washer	S019380	ST266	33
001661	S051362	NAS1149C0332R	Washer	S048801	ST266	32

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/14/18 12:38 PM Dart.joly.jocelyne

Change Record

PAGE 1 OF 1

Part Number: D206-642-257

Description: WEARSHOE, LH/RH

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								